SABIC® PPCOMPOUND 9135

PP COMPOUND MINERAL FILLED IMPACT MODIFIED

DESCRIPTION

SABIC® PPcompound 9135 is an elastomer-modified mineral filled Polypropylene with excellent impact and stiffness ratio. Typical material application are esthetical automotive interior parts. It has a very high scratch resistance, no stickiness and a high flow.

SABIC® PPcompound 9135 is a designated automotive grade.

IMDS ID: 153097567

TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt flow rate (MFR)			
at 230 °C and 2.16 kg	22	dg/min	ISO 1133
Density (1)	1010	kg/m³	ISO 1183
Filler content	17	%	SABIC method
Mould shrinkage (2)			
24 hours after injection moulding	0.8	%	SABIC method
MECHANICAL PROPERTIES (1)			
Tensile test			
Tensile modulus	1800	MPa	ISO 527/1A
stress at yield	18	MPa	ISO 527/1A
stress at break	12	MPa	ISO 527/1A
strain at break	50	%	ISO 527/1A
Flexural test			
Flexural modulus	1900	MPa	ISO 178/1A
Izod impact notched (3)			
at 23 °C	12	kJ/m²	ISO 180/1A
at 0 °C	7	kJ/m²	ISO 180/1A
at -20 °C	-	kJ/m²	ISO 180/1A
THERMAL PROPERTIES (1)			
Heat deflection temperature			
at 0.45 MPa (HDT/B)	-	°C	ISO 75
Coeff. of linear thermal expansion			
-30 °C to 100 °C	75	µm/mK	ISO 11359-2

(1) Injection molded sample ISO527-1A
(2) Injection molded plaque 65x65x3.2mm
(3) N.B.: No Break

QUALITY

SABIC is fully certified in accordance with the internationally accepted quality standard ISO9001.